

FIG.1

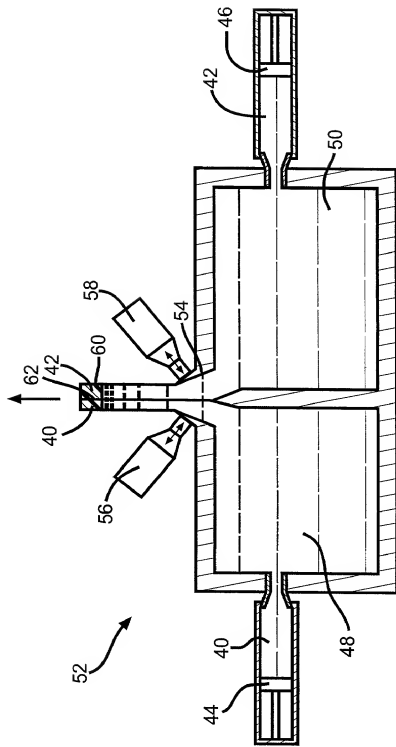


FIG. 2

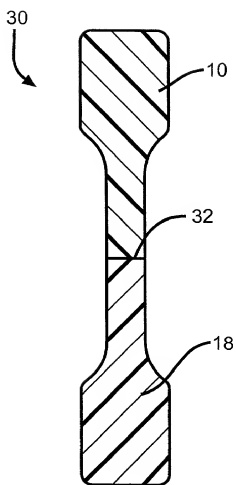


FIG. 3

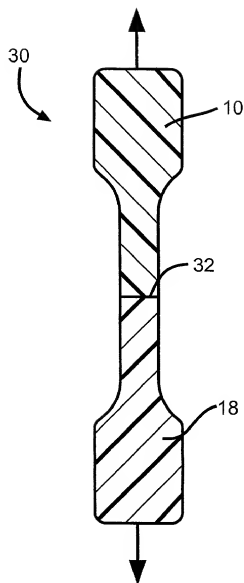
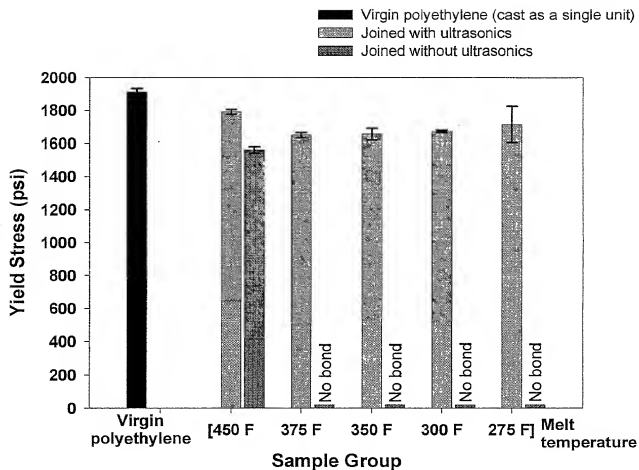


FIG. 4



Note: Polyethylene will not bond at a melt temperature below 450 °F without ultrasonics.

FIG.5